

| PRODUCT NUMBER | PRODUCT DESCRIPTION   | PRODUCT CONSTRUCTION                            |                      | PEEL ADHESION   | SERVICE TEMPERATURE<br>(Minimum Application to Maximum Continuous Use) | PRODUCT FEATURES   |
|----------------|---|---|----------------------|---|--|--|
|                |   | TAPE  | RELEASE LINER        |   |  |  |
| <b>HAFP045</b> | <b>High Adhesion Double Coated Film Tape</b><br>High adhesion permanent double coated hot melt tape with a black printed paper liner that is suitable for many substrates including light and medium weight papers as well as low energy surfaces. Works well for splicing and laminating paper, corrugated, and other natural and synthetic materials. | 2.0 mil Rubber<br>0.5 mil PET<br>2.0 mil Rubber | 42# Kraft (standard) | 130 oz/in   | 40°F to 160°F<br>(4°C to 71°C)   | <ul style="list-style-type: none"> <li>• Aggressive adhesive with excellent immediate bond strength ("quick stick")</li> <li>• Versatile double coated tape</li> <li>• Bonds to a wide variety of synthetic, natural, and composite materials</li> <li>• Works well for laminating corrugated and paper splicing in continuous web processes</li> </ul>  |
| <b>HRFD025</b> | <b>Permanent/Removable Double Coated Film Tape</b><br>Permanent/Removable double coated hot melt tape with a blue printed paper liner. Removable adhesive on the liner side and a permanent adhesive on the exposed side. Unique removable adhesive allows multiple repositioning.  | 1.0 mil Rubber<br>0.5 mil PET<br>1.0 mil Rubber | 42# Kraft (standard) | 104 oz/in<br>(Permanent)<br><br>11 oz/in<br>(Removable) | 0°F to 160°F<br>(-17°C to 71°C)  | <ul style="list-style-type: none"> <li>• Permanent side has excellent immediate bond strength ("quick stick")</li> <li>• Removable side removes clean and allows multiple repositioning</li> <li>• Bonds to a wide variety of synthetic, natural, and composite materials</li> <li>• Works well for laminations, bags, literature, labels, forms and envelopes</li> </ul>                            |
| <b>HRFP025</b> | <b>Permanent Double Coated Film Tape</b><br>Thin, aggressive double coated hot melt tape with a black printed paper liner that is suitable for many substrates including light and medium weight papers as well as low energy surfaces. Being one of the thinnest double coated products, it is well suited for collating and stacking applications.    | 1.0 mil Rubber<br>0.5 mil PET<br>1.0 mil Rubber | 42# Kraft (standard) | 104 oz/in   | 0°F to 160°F<br>(-17°C to 71°C)  | <ul style="list-style-type: none"> <li>• Thin, cost effective double coated tape</li> <li>• Excellent immediate bond strength ("quick stick")</li> <li>• Versatile double coated tape</li> <li>• Bonds to a wide variety of synthetic, natural, and composite materials</li> <li>• Works well for P.O.S. displays, forms, envelopes, literature, labels, bags, core starting and mounting</li> </ul> |
| <b>HRTP035</b> | <b>Permanent Double Coated Tissue Tape</b><br>Conformable tissue with an aggressive hot melt rubber adhesive on a black printed paper liner. Tissue carrier, combined with a thin adhesive, provides maximum conformability with permanent adhesion; ideal for bonding and laminating on irregular surfaces.  | 1.0 mil Rubber<br>Tissue<br>1.0 mil Rubber      | 42# Kraft (standard) | 104 oz/in   | 40°F to 160°F<br>(4°C to 71°C)   | <ul style="list-style-type: none"> <li>• Conforms well to irregular surfaces</li> <li>• Thin, cost effective double coated tissue tape</li> <li>• Excellent immediate bond strength ("quick stick")</li> <li>• Aggressive hot melt adhesive</li> <li>• Bonds to a wide variety of synthetic, natural, and composite materials</li> </ul>   |

# HOT MELT ADHESIVE TAPES

| PRODUCT NUMBER | PRODUCT DESCRIPTION  | PRODUCT CONSTRUCTION |                      | PEEL ADHESION | SERVICE TEMPERATURE<br>(Minimum Application to Maximum Continuous Use) | PRODUCT FEATURES  |
|----------------|--|----------------------|----------------------|---------------|--|---|
|                |  | TAPE                 | RELEASE LINER        |               |  |   |
| HLUP020        | <b>Low Surface Energy (LSE) Transfer Tape</b><br>Specially formulated LSE permanent transfer tape with a black printed paper liner that provides a high bond to low surface energy materials. Bonds well to polypropylene, polyethylene, plastic and UV coated products. The adhesive has been tested by an independent lab and approved for direct skin contact.          | 2.0 mil Rubber       | 42# Kraft (standard) | 96 oz/in      | 40°F to 160°F<br>(4°C to 71°C)   | <ul style="list-style-type: none"> <li>• Low surface energy adhesive</li> <li>• Ideal for Tyvek, labels, envelopes, bags, forms, posters and signs</li> <li>• High bond to low surface energy materials such as polypropylene, polyethylene, plastic and UV coated products</li> <li>• Approved for direct skin contact.</li> </ul> |
| HLUP025        | <b>Low Surface Energy (LSE) Hot Melt Transfer Tape</b><br>Specially formulated LSE permanent transfer tape with a black printed paper liner that provides a high bond to low surface energy materials. Bonds well to polypropylene, polyethylene, plastic and UV coated products. The adhesive has been tested by an independent lab and approved for direct skin contact. | 2.5 mil Rubber       | 42# Kraft (standard) | 96 oz/in      | 40°F to 160°F<br>(4°C to 71°C)   | <ul style="list-style-type: none"> <li>• Low surface energy adhesive</li> <li>• Ideal for Tyvek, labels, envelopes, bags, forms, posters and signs</li> <li>• High bond to low surface energy materials such as polypropylene, polyethylene, plastic and UV coated products</li> <li>• Approved for direct skin contact.</li> </ul> |
| HRUP010        | <b>Permanent Hot Melt Transfer Tape</b><br>General purpose permanent transfer tape with a red printed paper liner that is suitable for many substrates including light weight paper, plastics, glass and fabrics. Cost effective and versatile permanent bonding tape suitable for literature, labels, envelopes, bags, forms, posters and signs.                          | 1.0 mil Rubber       | 42# Kraft (standard) | 104 oz/in     | 40°F to 160°F<br>(4°C to 71°C)   | <ul style="list-style-type: none"> <li>• Thin, cost effective transfer tape</li> <li>• Excellent immediate bond strength ("quick stick")</li> <li>• Bonds to a wide variety of materials including light weight paper, plastics, glass and fabrics</li> </ul>   |
| HRUR010        | <b>Removable Hot Melt Transfer Tape</b><br>General purpose removable transfer tape with a blue printed paper liner that is suitable for temporary and reusable applications. Removable adhesive leaves no residue and allows for repositioning.  | 1.0 mil Rubber       | 42# Kraft (standard) | 11 oz/in      | 0°F to 160°F<br>(-17°C to 71°C)  | <ul style="list-style-type: none"> <li>• Removes clean with no residue</li> <li>• Repositions well</li> <li>• Bonds to a wide variety of materials including light weight paper, plastics, glass and fabrics</li> </ul>   |



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