

A804

4 MIL CLEAR ACRYLIC TRANSFER ADHESIVE TAPE

PRODUCT DESCRIPTION

Transfer Adhesive

A804 is an unsupported permanent acrylic transfer pressure sensitive adhesive that features exceptional peel strength and tack. The product is supplied on a 76# polycoated kraft release liner.

FEATURES & BENEFITS

- High tack, high peel adhesive with moderate
- Strong anchorage to many foam materials
- Excellent moisture resistance
- Able to be applied at low temperatures
- Stabilized with glass fibers for cleaner slitting and die cutting
- Heavy adhesive mass aids adhesion to rough or irregular surfaces

PRODUCT CONSTRUCTION



PRODUCT SPECIFICATIONS

Test	Typical Value	Typical Value (Metric)	Test Method
Adhesive Thickness	4.00 mils	0.102 mm	PSTC-133
Peel Adhesion	130 oz/in	36.12 N/25mm	PSTC-101
Tack	42 oz	1191 g	ASTM D 2979
Shear Adhesion	12 hrs @ 2.2 psi	12 hrs @15.2 kPa	PSTC-107
Minimum Service Temperature	-60 °F	-51 °C	
Maximum Service Temperature	350 °F	177 °C	

Tested values are typical under standard conditions and are not intended to be used for specification development. Technical data is believed to be true and accurate; Adhesive Applications recommends that the purchaser test for performance and fitness of use in all applications.

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