AT40 is a high performance glass filled acrylic transfer tape for use in a wide variety of transfer adhesive applications. The product is well suited for foam fabrication, gasket fabrication, and general industrial bonding.

The product meets the functional requirements of:

- General Motors GMN10046
- Ford WSS-M11P62-A
- FCA MS-10943

### PRODUCT DESCRIPTION

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### FEATURES & BENEFITS

- High performance transfer tape
- Bonds well to rough or irregular surfaces
- Able to be applied at low temperatures
- Excellent UV and chemical resistance
- Stabilized with glass fibers for cleaner slitting and die cutting
- Very good adhesion to metals, glass, foams, and high surface energy plastics

### PRODUCT CONSTRUCTION

![Kraft (White) to Acrylic]

### PRODUCT SPECIFICATIONS

<table>
<thead>
<tr>
<th>Test</th>
<th>Typical Value</th>
<th>Typical Value (Metric)</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adhesive Thickness</td>
<td>4.00 mils</td>
<td>0.102 mm</td>
<td>PSTC-133</td>
</tr>
<tr>
<td>Peel Adhesion</td>
<td>124 oz/in</td>
<td>34.45 N/25mm</td>
<td>PSTC-101</td>
</tr>
<tr>
<td>Tack</td>
<td>40 oz</td>
<td>1134 g</td>
<td>ASTM D 2979</td>
</tr>
<tr>
<td>Shear Adhesion</td>
<td>24 hrs @ 2.2 psi</td>
<td>24 hrs @15.2 kPa</td>
<td>PSTC-107</td>
</tr>
<tr>
<td>Minimum Service Temperature</td>
<td>-40 °F</td>
<td>-40 °C</td>
<td></td>
</tr>
<tr>
<td>Maximum Service Temperature</td>
<td>250 °F</td>
<td>121 °C</td>
<td></td>
</tr>
</tbody>
</table>

Tested values are typical under standard conditions and are not intended to be used for specification development. Technical data is believed to be true and accurate; Adhesive Applications recommends that the purchaser test for performance and fitness of use in all applications.